

Process Sheet

26

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32756-2
Estimate Number : 12866
P.O. Number : N/A
This Issue : 6/6/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : SMALL /MED FAB
Previous Run : 32755

Drawing Name : DART 5-MAN 3-POINT FWD FACING SHOULDER
HARNESS KIT

Part Number : D412702043B
Drawing Number : D412702043B
Project Number : N/A
Drawing Revision : D
Material : N/A
Due Date : 6/30/2007

Qty: 1/2 Um: Each

Written By : [Signature]
Checked & Approved By : [Signature]
Comment : est rev A 07.05.10 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-043B CHG001

2.0 D412702059 GROMMET KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

GROMMET KIT

batch: B33529

3.0 D412702101B HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B32790

4.0 D412702103B HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B32809 -

5.0 D412702105B HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B32810 -

Date: Wednesday, 6/6/2007 1:40:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT

Job Number: 32756

Part Number: D412702043B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D412702107B

HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B33840

B327910 SD

7/8/B
EN PROD. SYL

7.0

D412702109B

HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

batch: 33855

B33855 SD

SD PROD SYL

8.0

D35421

BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET

batch: B32606

9.0

D35711

GUIDE



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

GUIDE

batch: B31868

CU

10.0

D35713

GUIDE



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

GUIDE

batch: B31869

CU

11.0

D3578041

DOUBLER



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

DOUBLER

batch: D32831

CU

12.0

D3610041

BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET

batch: B32607

CU

3: Wednesday, 6/6/2007 1:40:04 PM
er: Kin: Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT

Part Number: D412702043B

Job Number: 32756

Job Number:

Seq. #:

Machine Or Operation:

Description:

13.0

D36181

CAP

Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
CAP
batch: B 32426

14.0

AN410A

Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
Bolt
batch: M101291

15.0

AN444A

Eyebolt

Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Eyebolt
batch: M104810

16.0

MS24693S274

Screw

Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Screw
batch: M104214

17.1

MS24694S56

SCREW

Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)
SCREW
batch: M141984x

18.0

MS24694S58

Screw

Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Screw
batch: M11735

9.0

MS24694S60

Screw

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Screw
batch: M11766

Date: Wednesday, 6/6/2007 1:40:04 PM
User: Ki n Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT

Part Number: D412702043B

Job Number: 32756

Job Number: 

Seq. #:	Machine Or Operation:	Description:
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20.0	AN960JD416	Washer
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)
Washer
batch: M103691

21.0	AN960JD416L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
Washer
batch: M103952

22.0	MS21042L4	Nut
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)
Nut
batch: M103552

23.0	CR321244	Cherry Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)
Cherry Rivet
batch: M16896

24.0	QC5	
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INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

25.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-702-043B CHG001
Location:
PPP Rev:

26.0	QC21	
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FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completed on



Handwritten notes: 7/8/9 (2), 7/28/30, 7/28/30

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1*	1*			1*	D3569-3	DECAL
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1*	1*				D3569-3	DECAL
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1*	1*				D3569-3	DECAL

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Revision: D

Date: 07.04.12

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
1			1		D412-702-115B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1*			1*		D3569-3	DECAL
1			1		D412-702-117B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1*			1*		D3569-3	DECAL
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: D
Date: 07.04.12

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Date: Thursday, 15/11/2007 6:55:16 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-702-UPDATE PAPERWORK
Job Number : 35746	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 15/11/2007 S.O. No. : N/A	Drawing Number : ECN 1065
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 22/11/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:

D412-702-021	31206 2X	30645 2X
D412-702-023	35411 3X	
D412-702-025	32001 3X -	31174 3X
D412-702-031	33277 1X	
D412-702-033	31453 1X	
D412-702-041A		
D412-702-041B	34427 1X -	32759 1X
D412-702-043A	34212 1X	
D412-702-043B	32756 1X	
D412-702-045A	34213 1X	
D412-702-045B	32757 1X	
D412-702-059	32327 1X	
D412-702-069	34435 7X	

ADD NEW PAPERWORK TO KITS IN STOCK
 EASA STC EASA.IM.R.S.00710 REV.1

RETURN KITS TO STOCK